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# Effects of Fe<sup>+</sup> ion irradiation at 300 °C on Fe-Cr films

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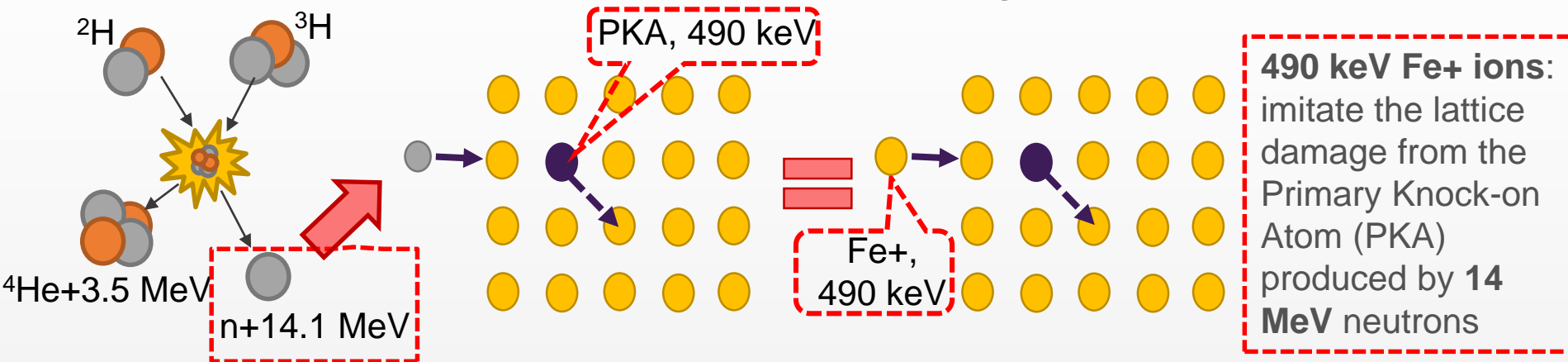


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# Scope/Introduction



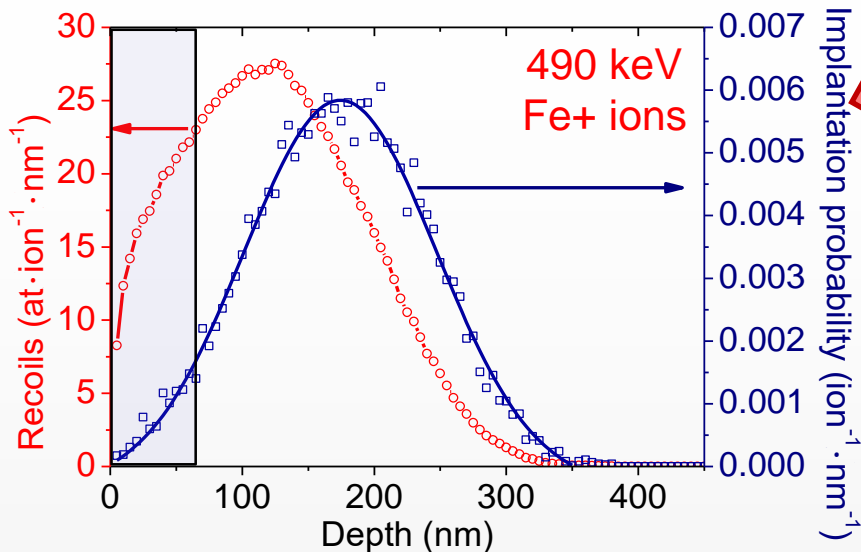
- Ferritic – martensitic steels based on **Fe-Cr alloys**: candidate structural material for fusion power plants
- **Exposed at demanding fusion environment**: high fluxes of highly energetic neutrons and temperatures  $\sim 300$  °C  $\rightarrow$  radiation damage



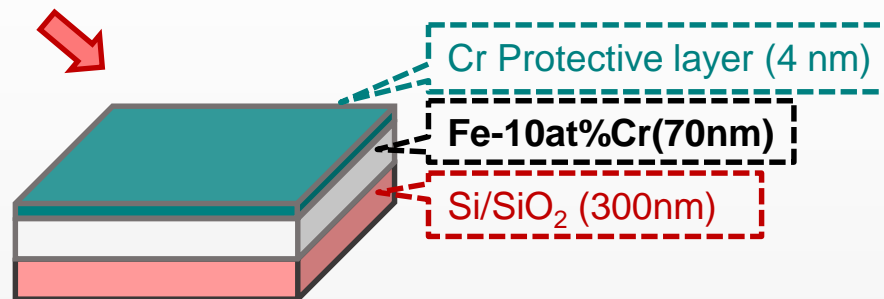
- Understanding **radiation induced effects** to these alloys is of paramount technological importance & a scientific challenge
- **10 at% Cr alloys** are **preferable**: present minimum Ductile to Brittle Transition Temperature (DBTT) and high swelling resistance

## Aim of this work

Investigation of the effects caused by 490 keV Fe+ ion irradiations on Fe-10at%Cr alloy films at 300 °C and at the dose range 0.5 – 20 displacements per atom (dpa)



- 1) **Simulation** of 490 keV Fe+ ions on Fe-10at%Cr
  - Penetration depth ~ 400 nm
  - 70 nm: elimination of implantation effects
- 2) **Fabrication:** DC magnetron sputtering high purity Fe-10.5at%Cr and Cr targets (99.95%)



- 3) **Verification of Cr content:** X-Ray Fluorescence (XRF) and Rutherford Backscattering Spectrometry (RBS)-NCSR

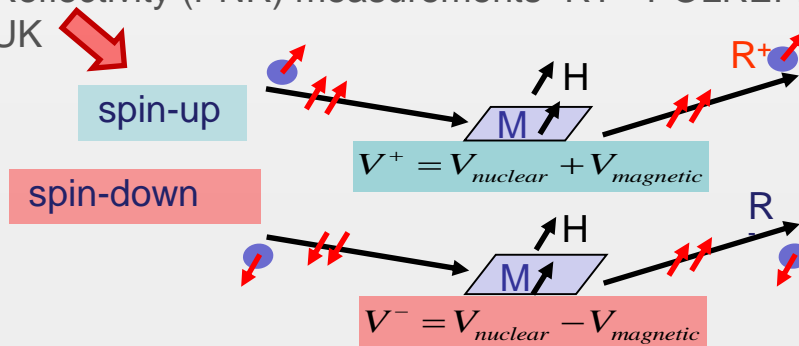
#### 4) Irradiations:

- 3 MV Tandem accelerator - IBM-HZDR
- 490 keV Fe+ ions
- $T_{irr}=300\text{ }^{\circ}\text{C}$
- Dose: 0.5 – 20 dpa



#### 5) Sample Characterization before and after irradiation

- **Structural:** X-Ray Reflectivity (XRR) & X-Ray Diffraction (XRD)-NCSR
- **Magnetization versus depth:** Polarised Neutron Reflectivity (PNR) measurements -RT - POLREF, ISIS, UK



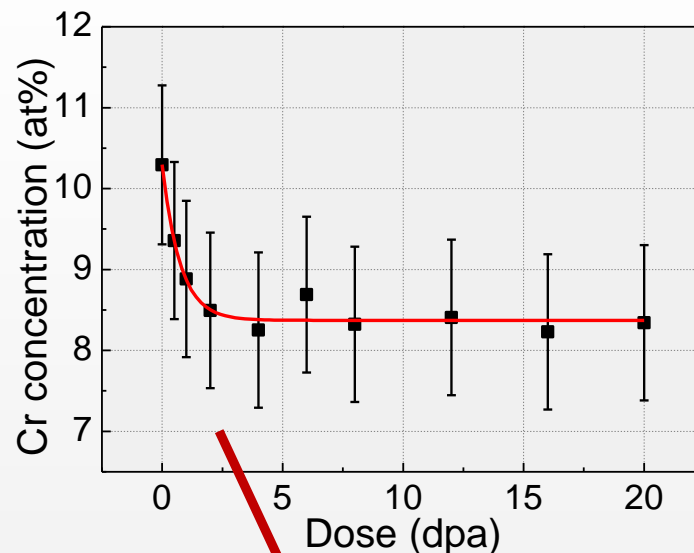
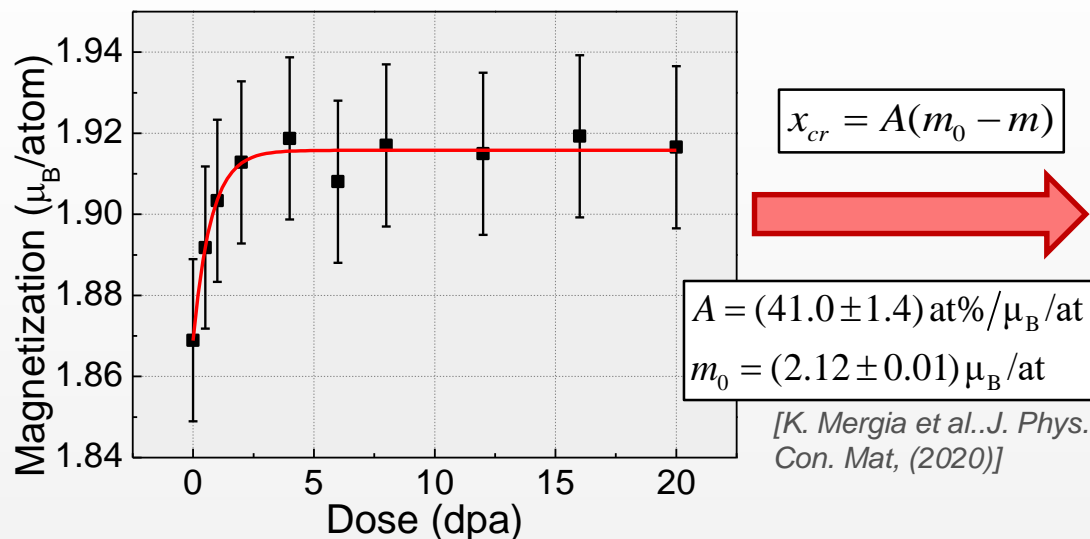
# Results



## After Irradiation

- **XRD**: Unaltered crystal structure
- **XRR**: Structural stability (density & thickness unaltered)

- **PNR**: Magnetization versus depth characterization



**Magnetization increases** with irradiation dose up to **~4 dpa**, and remains **constant afterwards**



- ✓ Attributed to **Cr depletion** from the Fe-Cr matrix
- ✓ Decrease of **solute Cr** content in Fe-Cr matrix as a function of dose

Initial Cr content      Saturation constant

$$C(d) = C_0 - C_\infty (1 - e^{-d/d_0})$$

Equilibrium Cr content

$$C_{eq} = C_0 - C_\infty$$

$C_0$ (at%)	$C_\infty$ (at%)	$d_0$ (dpa)	$C_{eq}$ (at%)
$10.3 \pm 0.1$	$1.9 \pm 0.2$	$0.7 \pm 0.1$	$8.4 \pm 0.2$

# Conclusions

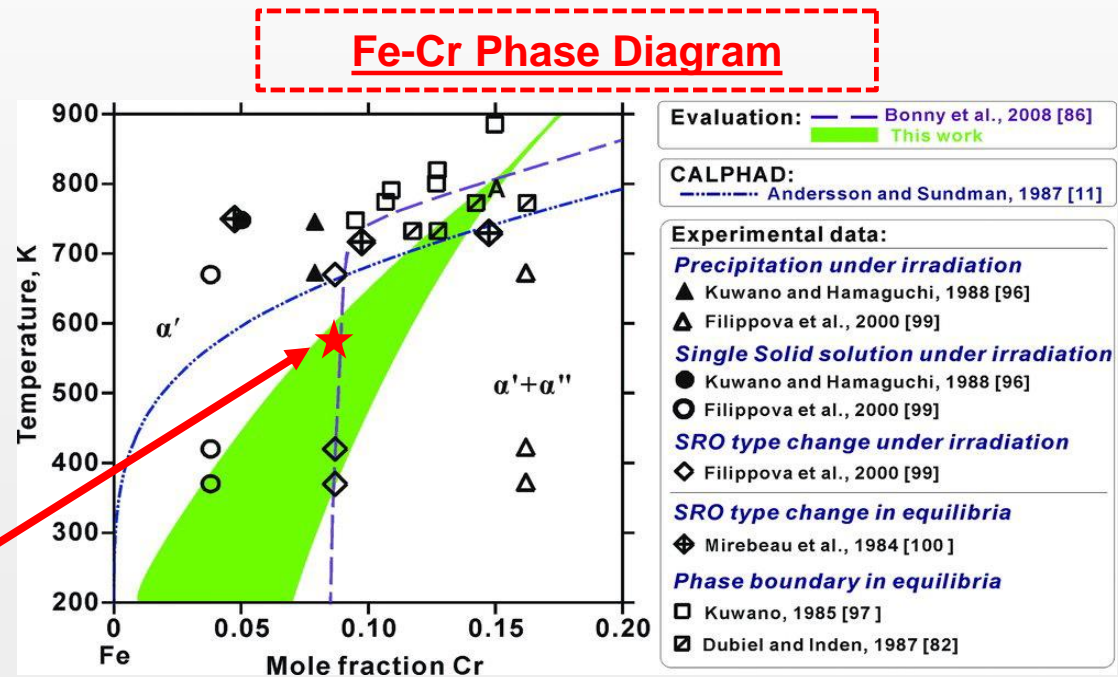


- The **magnetization** of the Fe-Cr layer increases as irradiation dose increases up to about **4 dpa**, and **remains constant** for further increase of the dose
- This increase is attributed to the **Cr depletion** from the Fe-Cr matrix
- Solute Cr tends to the asymptotic value  $C_{eq}=(8.4\pm 0.2)\text{at\%}$ , which is in good agreement with the **phase diagram** of the alloy, regarding the solubility of Cr at 300 °C
- At the temperature of 300 °C **thermal diffusion is not adequate** to drive decomposition of the alloy



- Cr depletion arises from the **radiation enhanced Cr diffusion**
  - Irradiation produces **sinks** in which **Cr agglomerates**
  - **Diffusing Cr** may **segregate** at **grain boundaries**

$$C_{eq}=(8.4\pm 0.2)\text{ at\%}$$



[W. Xiong et al, Crit. Rev. S.S.Mat. Sci. (2010)]